

India

Neutral (no change)

Highlighted Companies

Thermax Ltd

ADD, TP Rs3275, Rs3059 close

Thermax is a key beneficiary of the green shoots witnessed in private sector capex in multiple industries. The company has a healthy order book with a strong pipeline of small ticket-size orders in cement, biomass, food and beverage, and sugar/distillery segments. The capex momentum, especially in the water and environmental space, augurs well for Thermax.

Summary Valuation Metrics

| P/E (x) | Mar24-F | Mar25-F | Mar26-F |
|----------------|---------|---------|---------|
| Thermax Ltd | 55.13 | 45.39 | 40.83 |
| P/BV (x) | Mar24-F | Mar25-F | Mar26-F |
| Thermax Ltd | 7.86 | 6.85 | 5.98 |
| Dividend Yield | Mar24-F | Mar25-F | Mar26-F |
| Thermax Ltd | 0.31% | 0.33% | 0.33% |

Energy Infrastructure

Electrolyser and green hydrogen update

- India and the Middle East can become a hub for green H₂, given high solar irradiance, supportive government policies & proximity to consumption centres.
- For modular plants (56t H₂/d) in India, it's difficult to go below US\$2/kg H₂ (even with govt support) but larger plants in India & MEA can achieve this target.
- Multiple companies in India are working in this space - Reliance Industries, Thermax, John Cockerill India and Adani Enterprises are some of them.

Electrolyser technology is progressing rapidly

The electrolyser technology has taken a quantum jump and now we have a new electrolyser by Hysata which can produce H₂ at as low as 41kWhr/kg. Please note that for old PEM electrolyser, this number is near 50kWhr/ kg H₂ and for alkaline electrolyser it is around 60 kWhr/kg H₂. While the Hysata electrolyser is not yet fully commercialized, its 5MW version is undergoing trials and with the production plant ready, the commercial version can hit the market as early as 2025F. With the commercialization of Hysata technology, we will hit the maximum efficiency possible in electrolysis and now cost reduction in H₂ production can only come from a higher scale. Indian companies like Reliance Industries (ADD) and Adani Enterprises (Not Rated) are already working with such projects at a much higher scale.

Key to green H₂ is low-cost power - in India & MEA solar is the answer

India as well as the Middle-East & Africa (MEA) are blessed with high solar irradiance. For example, in a large part of Rajasthan, one can get a solar irradiance of 5.5kWhr/m²/day and in the UAE one can easily get 6kWhr/m²/day. With normal cell efficiency reaching 17%, one square meter panel can produce 1.02kWhr/day in the UAE and 0.94kWhr/day in India. Building a large plant will lower the panel cost to as low as US\$40/m² and consequently, the power cost can easily fall to US\$2.25 cents/kWhr in India as well as in the UAE. We have assumed no government support in the UAE (but the UAE has lower interest cost advantage), but we have taken the accelerated depreciation benefit in India.

Proper incentives and plant design can lead to below US\$2/kg H₂

To achieve lower cost, electrolyzers need to run at high-capacity utilization, which can be done only if there are large solar plants which can charge the storage battery (V₂O₅ based flow batteries) during daytime and during the night the battery can power the electrolyzers. Already, Oman is using the same set-up to power its green H₂ plant. We have worked with the same plant set-up and smaller capacity (56t H₂/ day) and we are getting H₂ cost of US\$2.16/kg in the UAE and US\$2.29/kg in India (with incentives for electrolyzer manufacturing and green H₂ production). Naturally, higher operational scale in both these costs can come below US\$2/kg. At US\$2/kg, green H₂ can be used to make green ammonia and transported across the world as a green energy source. Please note that unless liquefied natural gas or LNG price falls to US\$7/mmBtu, grey ammonia cannot compete with green ammonia.

Research Analyst(s)



Satish KUMAR

T (91) 22 4161 1562

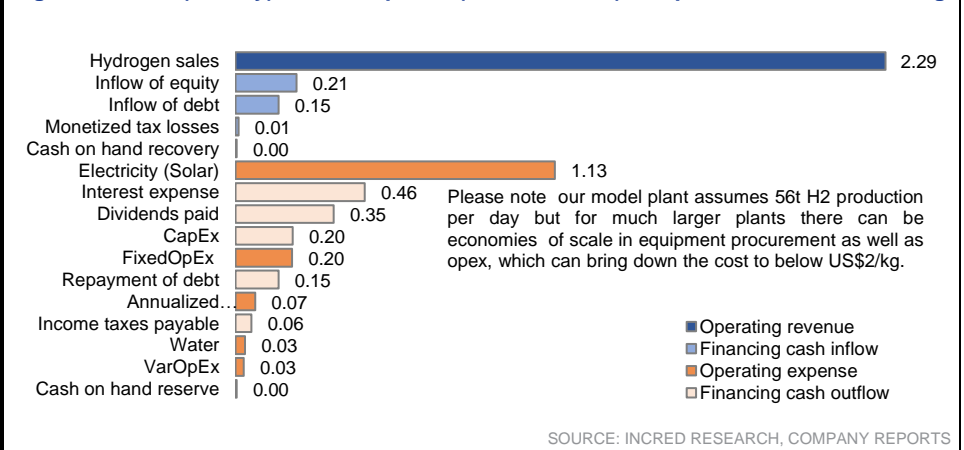
E satish.kumar@incredresearch.com

Vipraw SHRIVASTAVA

T (91) 22 4161 1565

E vipraw.srivastava@incredresearch.com

Figure 1: Small (56t/day) Indian H₂ plants (with incentive) can produce H₂ at US\$2.3/ kg



Electrolyser and green hydrogen update

We keep hearing a lot about green hydrogen and the goal of zero emissions by 2050F. High-efficiency electrolysers and low-cost power are key for realizing this goal. In this report, we look at the technological development of electrolysers, green ammonia and how it can keep petrochemical margins under pressure, and also the road map to US\$2/kg hydrogen. We have also identified Indian companies that can benefit for this development. As per our estimates, some of the best plays in the electrolyser and green hydrogen space are 1) Reliance Industries, 2) MTAR, 3) John Cockerill India, 4) Thermax, and 5) HEG.

Electrolysis- the basic technology

What is electrolysis? >

In chemistry and in manufacturing, electrolysis is a technique that uses direct electric current to drive an otherwise non-spontaneous chemical reaction. The current flows through an electrolyte, which is a substance that conducts electricity because it contains dissolved ions. This flow of electrons triggers chemical changes at the electrodes (negative and positive), resulting in the decomposition of the electrolyte or other materials present.

Electrolysis follows the basic Faraday's law >

There are two laws of electrolysis 1) Faraday's first law, and 2) Faraday's second law.

Faraday's first law: This law states that the mass of a substance deposited or liberated at an electrode is directly proportional to the quantity of electricity passed through the electrolyte. In simple terms, the more electricity you pass through, the more product you get at the electrodes.

Imagine pouring more water into a bucket; the more you pour, the more water accumulates. Similarly, with greater electricity, more ions are discharged at the electrodes, leading to a proportional increase in the mass of the deposited/liberated material.

The constant of proportionality in this law is called the electrochemical equivalent (ECE). It tells you how much mass of a specific substance you will get for every unit of charge passed through the electrolyte.

Faraday's second law: This law focuses on the comparison between different substances undergoing electrolysis. It states that for the same quantity of electricity passed through different electrolytes, the masses of the substances deposited or liberated at the electrodes are directly proportional to their chemical equivalents.

The chemical equivalent of a substance is essentially its atomic weight divided by its oxidation state, giving us a measure of how much charge is needed to change one equivalent of the substance.

Mathematically, Faraday's law can be written as

Gram equivalent weight deposited on cathode = Faraday's constant* current * time

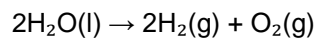
Hence, the weight of H₂ gained from electrolysis will depend only on the current passing through the liquid. As power = voltage* current, in any electrolysis the effort is to minimize the voltage required for the process.

Assuming 100% electrolysis efficiency power required to deposit 1kg hydrogen is 39.3 units ➤

To calculate the power required to deposit 1kg of hydrogen in the electrolysis process, we need to consider these factors:

1. **The current efficiency of the electrolyser** - The current efficiency is defined as the % of minimum possible current required to deposit 1kg of hydrogen in the required time.
2. **The voltage efficiency of the electrolyser** - Voltage efficiency is the minimum voltage required to break the hydrogen oxygen bond in water and maintaining 25-degree Celsius temperature of the water in the electrolysis process.

The minimum voltage at which a hydrogen electrolyser can operate is theoretically determined by the thermodynamic potential required for water splitting, which is 1.23 volts at standard temperature and pressure (STP). This voltage represents the minimum energy needed to overcome the free energy barrier of the water-splitting reaction:



However, in practical operations, a higher voltage is needed due to various factors that contribute to overpotentials, which are additional voltage losses beyond the thermodynamic minimum. These overpotentials arise from:

1. **Activation overpotential:** The energy required to initiate the electrode reaction (hydrogen evolution and oxygen evolution).
2. **Ohmic overpotential:** The voltage drops due to the resistance of the electrolyte and electrode.
3. **Concentration overpotential:** The voltage drop caused by the depletion of reactants or build-up of products at the electrode surfaces.

Therefore, the actual minimum operating voltage of a hydrogen electrolyser depends on the specific design and operating conditions. Typical operating voltages for various electrolyser types are:

1. **Alkaline electrolyzers:** 1.8 - 2.2 volts.
2. **Proton-exchange membrane (PEM) electrolyzers:** 1.5 - 2.0 volts.
3. **Solid oxide electrolyzers (SOECs):** 0.7 - 1.5 volts (due to high operating temperatures).
4. **Hysata capillary action electrolyzers** – 1.51 volts.

Most of the standard electrolyzers operate at 50-55kWhr/kg hydrogen ➤

Normally, PEM electrolyzers are used to produce hydrogen from the electrolysis process. Alkaline electrolyzers are inefficient and solid-state ceramic electrolyzers are still sometimes away. The PEM (proton exchange membrane) electrolyzers operate at ~50kWhr/ kg hydrogen.

Electrolysers – their types, advantages and disadvantages

Traditional electrolysers ➤

The principle behind electrolysis remains the same across technologies. However, the technologies differ based on various physical, chemical and electrochemical aspects. At present, there are four main types of electrolysis technologies.

Alkaline electrolysers: Alkaline electrolysis is a mature and commercially available technology used primarily by the fertilizer and chlorine industries. It currently accounts for almost two-thirds of the global electrolyser capacity. It operates at a pressure of 30 bar and uses thick membranes and nickel-based electrodes. While its simple and relatively low-cost stack and the system design makes it the cheapest electrolyser technology, its thick membranes reduce its efficiency to 70-80 per cent.

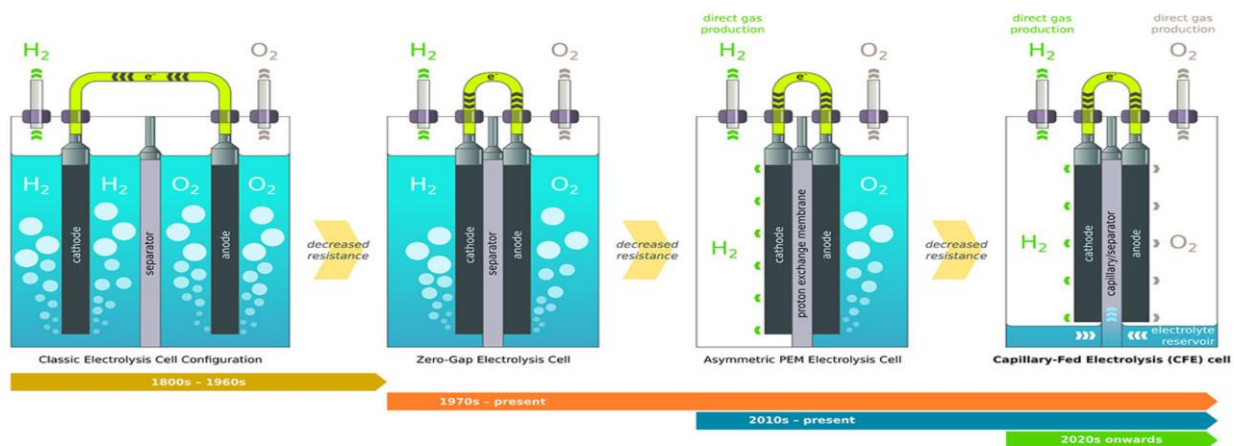
Proton exchange membrane (PEM) electrolysers - Despite being a young technology, PEM electrolysers comprise one-fifth of the global capacity. PEM electrolysers operate at high pressure due to the use of thin perfluoro sulfonic acid (PFSA) membranes, which translates to an efficiency of 80-90 per cent. PEM electrolysers have a compact and simple design, and they have the advantages in terms of operability with intermittent loads, i.e., fast response to varying renewable electricity. However, the PFSA acidic environment makes it necessary to use gold and titanium-plated electrodes and metals such as platinum, iridium, and ruthenium as catalysts, which increase the costs of such electrolysers significantly.

Solid oxide electrolysis cell (SOEC) electrolysers - SOEC electrolysers differ as they utilize heat to make hydrogen from steam and are best placed where there is a heat source available (nuclear or industrial facilities). They operate at high temperatures (500-850 °C). SOEC electrolysers have shown higher efficiency compared to other technologies; however, on the flip side, it is not suited to withstand load changes. The technology is still at a demonstration level.

Anion exchange membrane (AEM) electrolysers - AEM electrolysers operate at significantly lower temperatures of 50-60 °C and a pressure range of 1-30 bar. They combine the less harsh conditions of alkaline electrolysers with the simplicity and high efficiency of PEM electrolysers. It is the latest technology, currently deployed at the large prototype level.

Hysata has come up with capillary electrolysers which have higher efficiency ➤

Figure 2: The different types of electrolysers



Evolution of electrolyser design (Image: Hysata)

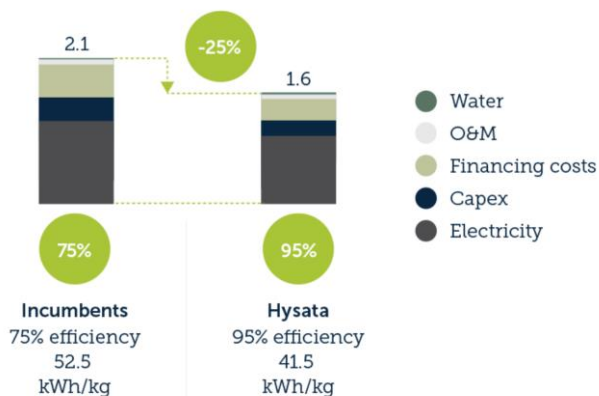
SOURCE: INCRED RESEARCH, <https://arena.gov.au/blog/hysata-to-build-next-generation-hydrogen-electrolyser/#:~:text=how%20does%20hysata's%20technology%20work,two%20parts%2c%20hydrogen%20and%20oxygen.>

Figure 3: The operational parameters of various electrolyzers

| Parameter | Alkaline Electrolyzer | PEM Electrolyzer | SOEC Electrolyzer | AEM Electrolyzer |
|--|--|---|--|--|
| Electrolyte | 20% ~ 30% KOH | Perfluorosulfonic Membrane | Yttria-Stabilized Zirconia | Divinylbenzene Polymer Carrier |
| Diaphragm | Asbestos/Polyphenylsulfone, etc. | Perfluorosulfonic Membrane | Zirconia-based Ceramic Membrane | Anion Exchange Membrane |
| Anode Catalyst | Nickel-plated Perforated Stainless Steel | Iridium Oxide | Perovskite-type | High Surface Area Nickel or NiFeCo Alloy |
| Cathode Catalyst | Nickel-plated Perforated Stainless Steel | Platinum Nanoparticles | Nickel/Zirconia | High Surface Area Nickel |
| Operating Temperature/°C | 70 ~ 90 | 50 ~ 80 | 700 ~ 900 | 40 ~ 60 |
| Working Pressure/MPa | 0.1 ~ 3.0 | 4.0 ~ 7.0 | 0.1 | <3.5 |
| System Efficiency/% | 60 ~ 75 | 70 ~ 90 | 85 ~ 100 | 60 ~ 90 |
| Hydrogen Purity | ≥99.8% | ≥99.99% | ≥99.99% | ≥99.99% |
| Current Density (A·cm ⁻²) | 0.2 ~ 0.6 | 1.0 ~ 2.0 | 1.0 ~ 10 | 0.2 ~ 0.4 |
| Energy Consumption (kW·h·m ⁻³) | 4.2 ~ 5.9 | <4.3 | >3.7 | — |
| Hydrogen Pressure (MPa) | 0.1 ~ 1.0 | >2.0 | >0.01 | — |
| Lifespan (h) | 6000-80000 | 8000-60000 | 20000 | / |
| Porous Transport Layer Anode | Nickel Mesh | Platinum-Plated Sintered Porous Titanium | Nickel Mesh or Foam Nickel | Foam Nickel |
| Porous Transport Layer Cathode | Nickel Mesh | Sintered Porous Titanium or Carbon Cloth | None | Foam Nickel or Carbon Cloth |
| Bipolar Plate Anode | Nickel-plated Stainless Steel | Platinum-Plated Titanium | None | Nickel-plated Stainless Steel |
| Bipolar Plate Cathode | Nickel-plated Stainless Steel | Gold-Plated Titanium | Cobalt-plated Stainless Steel | Nickel-plated Stainless Steel |
| Technical Maturity Level | 8 ~ 9 | 8 ~ 9 | 5 ~ 6 | 2 ~ 3 |
| Industrialization Level | Fully Industrialized | Fully Industrialized | Laboratory to Industrial Transition | Laboratory to Industrial Transition |
| Advantages | Simple, Technologically Mature, High Reliability, Can Operate at Normal Temperature and Pressure | Long Lifecycle, Good Stability, Low Electrolyzer Corrosion, High Electrolysis Efficiency, Simplified System, Compact Device Structure, High Hydrogen Purity | High Electrolysis Efficiency, Can Reach More than 90%, Low Energy Consumption, Low Cost | Combines the Advantages of Alkaline Water Electrolysis and Proton Exchange Membrane Water Electrolysis |
| Disadvantages | Low Hydrogen Production Efficiency, High Energy Consumption, Alkali Leakage Environmental Pollution Issues | High Cost ; Requires Precious Metal Catalysts | High Operating Temperature of 600 ~ 1000°C, High Temperature Requirements, Key Materials Easily Age at High Temperatures | Polymer Membrane has Low Hydroxide Ion Conduction Rate, Poor Stability; Catalyst Easily Poisoned by Metal Ions |

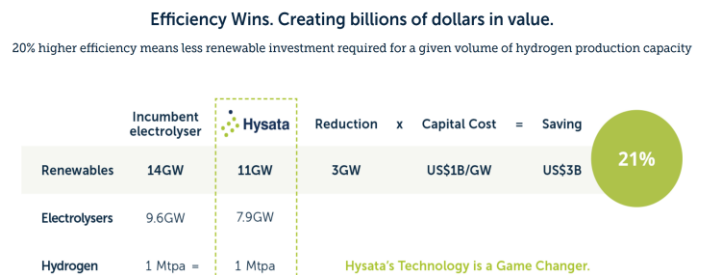
SOURCE: INCRED RESEARCH, [HTTPS://SENZAHYDROGEN.COM/PEM-HYDROGEN-GENERATOR-VS-ALKALINE-HYDROGEN-GENERATOR.HTML](https://senzahydrogen.com/pem-hydrogen-generator-vs-alkaline-hydrogen-generator.html)

Figure 4: Hysata capillary electrolyzer has the highest efficiency among existing electrolyzers



SOURCES: INCRED RESEARCH, [HTTPS://HYSATA.COM/OUR-TECHNOLOGY/](https://hysata.com/our-technology/)

Figure 5: Hysata claims to save ~20% on the higher efficiency front and hence, cost savings of ~21%



SOURCES: INCRED RESEARCH, [HTTPS://HYSATA.COM/OUR-TECHNOLOGY/](https://hysata.com/our-technology/)

All electrolyzers work by passing an electric current from electrodes through H₂O – water. The current splits the water into its two parts, hydrogen, and oxygen. This process consumes energy.

Now, if the entire process was 100% efficient, all that energy would go into splitting the water. But, until now, electrolyzers have also produced a lot of heat. That is because, just like an electric heater at home, they have electrical resistance.

The heat generated is not only wasted energy, but it must also be removed. Electrolysers need a lot of cooling and that uses even more energy. So, if you can reduce resistance, a greater proportion of energy is available to split the water. Also, the system generates far less far less heat which, in turn, requires less cooling.

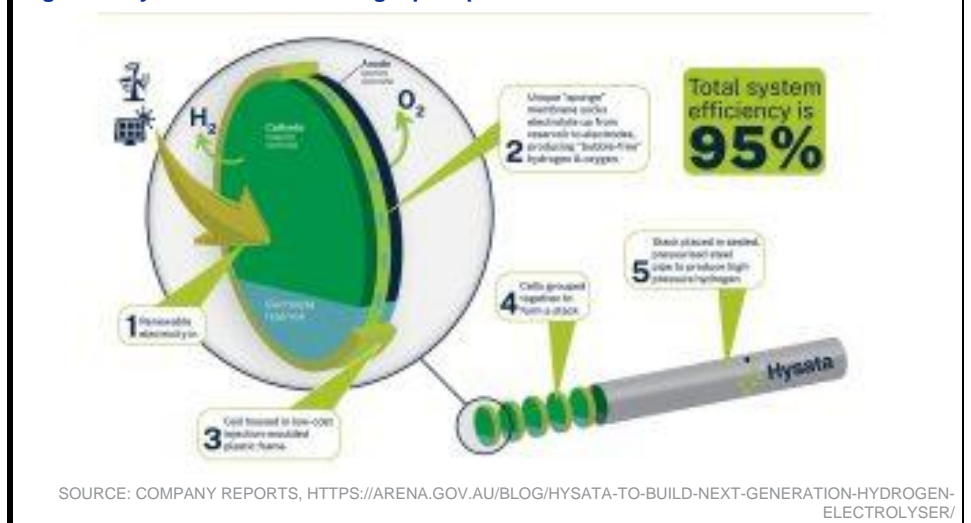
Hysata electrolyser is still in the trial phase >

Hysata will receive US\$20.9m ARENA funding as a part of a US\$47.5m project. Hysata will build and test a 5MW system at its new Port Kembla manufacturing facility.

The plan is to move the entire system to Rockhampton in Queensland for installation and trials, next to the Stanwell Power Station.

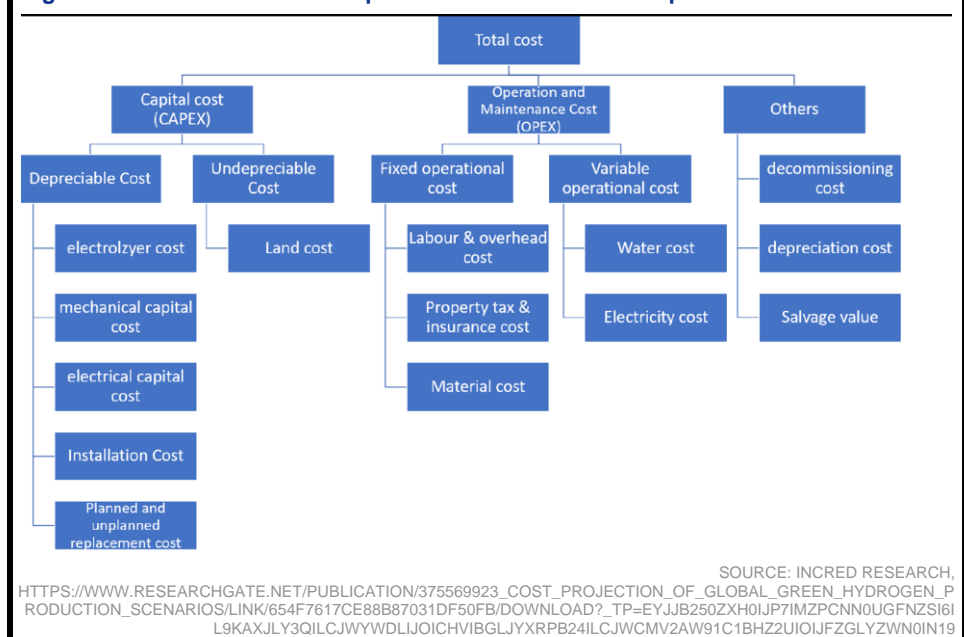
Queensland government-owned power company Stanwell Corporation is providing the site and facilities, and is also backing the project with US\$3m.

Figure 6: Hysata is manufacturing a pilot plant of 5MW



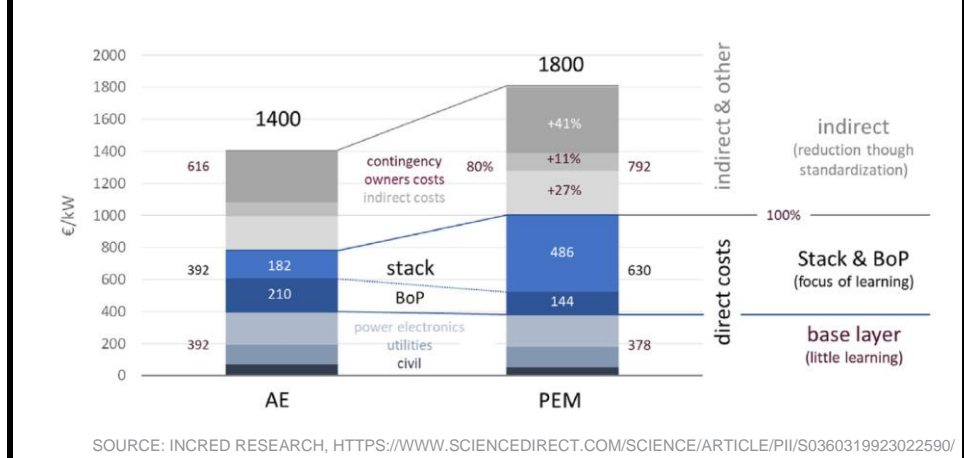
To ascertain the cost of H2 production, we have to calculate the overall cost >

Figure 7: The overall cost of H2 production has various components



As of now, alkaline electrolyser has a lower cost compared to a PEM electrolyserc ➤

Figure 8: Alkaline electrolyzer has a lower capex cost compared to a PEM electrolyzer



However, power consumption of alkaline electrolyser is much higher ➤

1. Normal PEM electrolyzers have ~80% electrochemical efficiency and hence, they can operate at 51kWhr/kg H₂.
2. In the case of alkaline electrolyzers, the efficiency falls to around 65-66% and hence, power consumption increases to 60kWhr/kg H₂.
3. PEM electrolyzers use noble metal-based electrocatalysts. These electrocatalysts include:
 - a. Pt/Pd-based catalysts: Used as the cathode for the hydrogen evolution reaction (HER).
 - b. RuO₂/IrO₂ catalysts: Used as the anode for the oxygen evolution reaction (OER).
 - c. The harsh conditions in PEM electrolyzers, such as low pH, high potential, and high oxygen concentration limit the choice of catalyst to the relatively rare and costly platinum group metals. Commercial PEM electrolyzers use expensive platinum-group catalysts such as platinum and iridium.
4. On the other hand, alkaline electrolyzers use nickel-based catalyst for the electrolysis process. Apart from catalyst, they need KOH or NaOH dosing in water to make it alkaline.

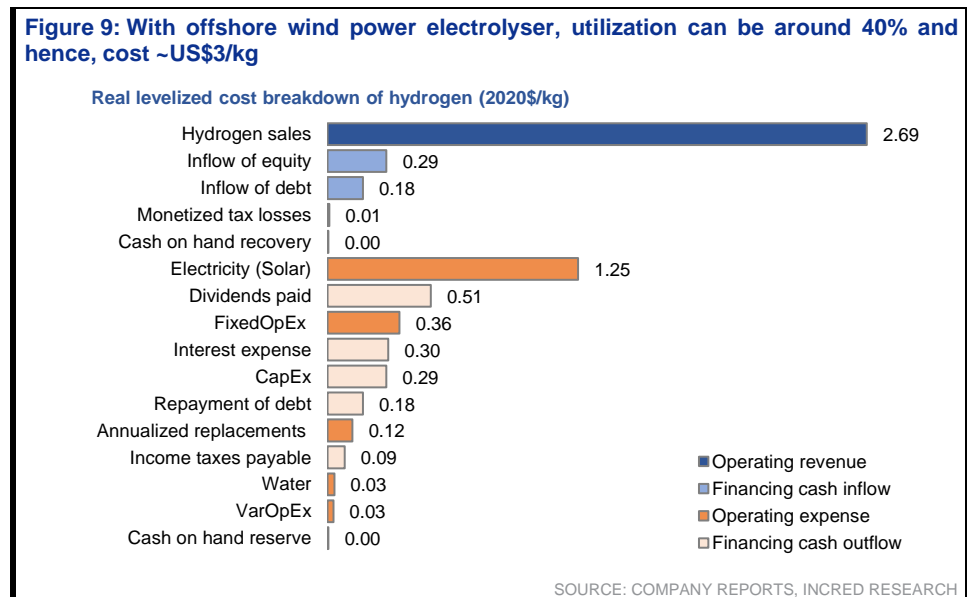
Green H₂- Producing green H₂ in ME and converting in green NH₃ is viable

Producing green hydrogen from offshore wind power assets will cost US\$3/kg. However, if we produce green hydrogen using solar power in areas of high irradiation (like the Middle East), then it's possible to make green H₂ even below US\$2/kg. The problems for H₂ are in transportation and hence, converting it into ammonia is a viable option. Transporting ammonia is relatively easy and hence, most of the new green hydrogen projects in the Middle East are using the ammonia route to transport green hydrogen. High irradiation in the Middle East and relatively lower cost of V₂O₅-based flow batteries makes the project totally viable.

As of now, if one uses offshore wind assets to power electrolyzers, then possibly H₂ cost can fall below US\$3/kg ➤

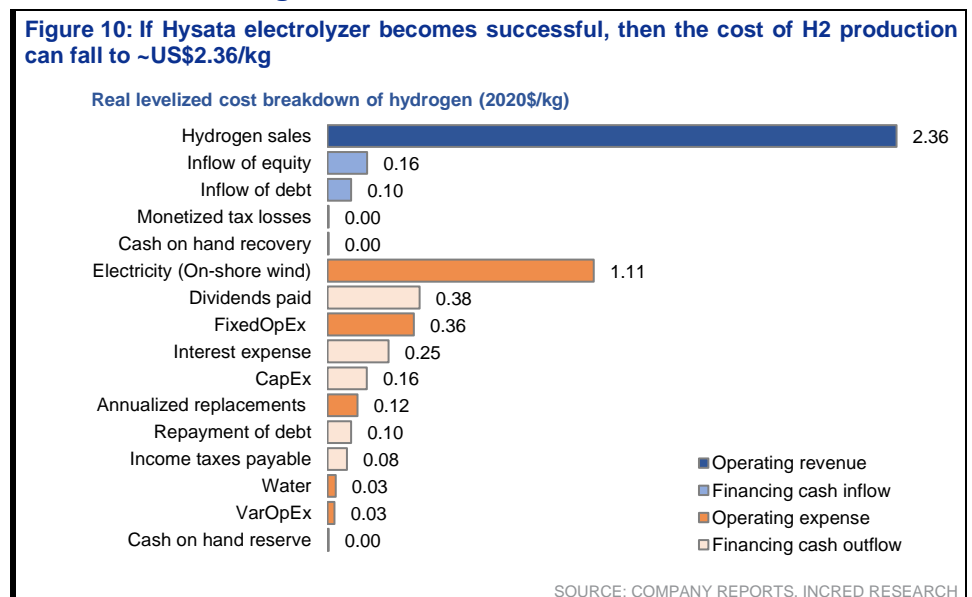
Offshore wind assets can work at high plant load factor or PLF (around 50%) and if they use PEM electrolyzers. then H₂ cost per kg will fall to ~ US\$3/kg.

Figure 9: With offshore wind power electrolyser, utilization can be around 40% and hence, cost ~US\$3/kg



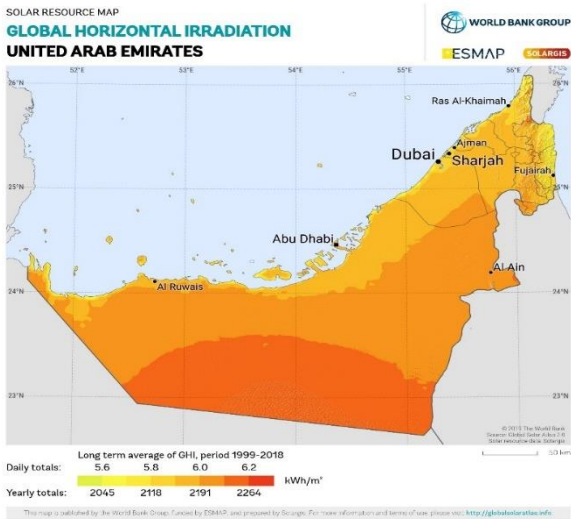
Using Hysata electrolyser and offshore wind power, cost of H₂ can be ~US\$2.3/kg ➤

Figure 10: If Hysata electrolyzer becomes successful, then the cost of H₂ production can fall to ~US\$2.36/kg



If the PEM electrolyser is based on solar power in deserts with vanadium flow batteries as power storage units, then H₂ cost can fall to US\$2.16/kg ➤

Figure 11: For example, solar irradiation is quite high in the UAE at ~6kWhr/m²



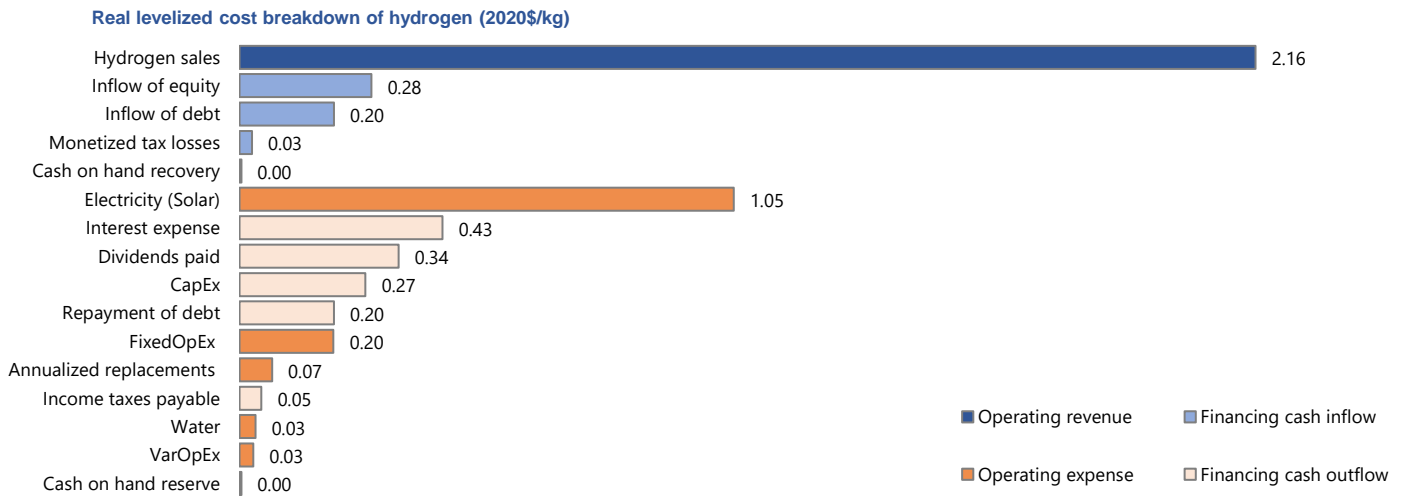
SOURCE: INCRED RESEARCH, [HTTPS://SOLARGIS.COM/MAPS-AND-GIS-DATA/DOWNLOAD/UNITED-ARAB-EMIRATES](https://solargis.com/maps-and-gis-data/download/UNITED-ARAB-EMIRATES)

Figure 12: We have made the following assumptions for calculating green H₂ cost in the UAE

| | Value | Unit |
|---------------------------------------|--------|-----------------------|
| Solar irradiation | 6.2 | kWhr/m ² |
| Solar panel cost | 150 | US\$/ m ² |
| Efficiency | 20% | |
| PLF | 50% | |
| Storage battery cost | 110 | US\$/MWhr |
| Storage battery capacity | 14,125 | kWhr |
| Cost of debt | 5% | |
| Equity IRR | 10% | |
| Plant life | 25 | Years |
| Electrolyser cost | 500 | US\$/kWhr |
| Electrolyser type | PEM | |
| Capacity of H ₂ production | 28,250 | kg/ day |
| H ₂ plant utilization | 90% | |
| Power consumption in electrolyser | 50 | kWhr/kgH ₂ |

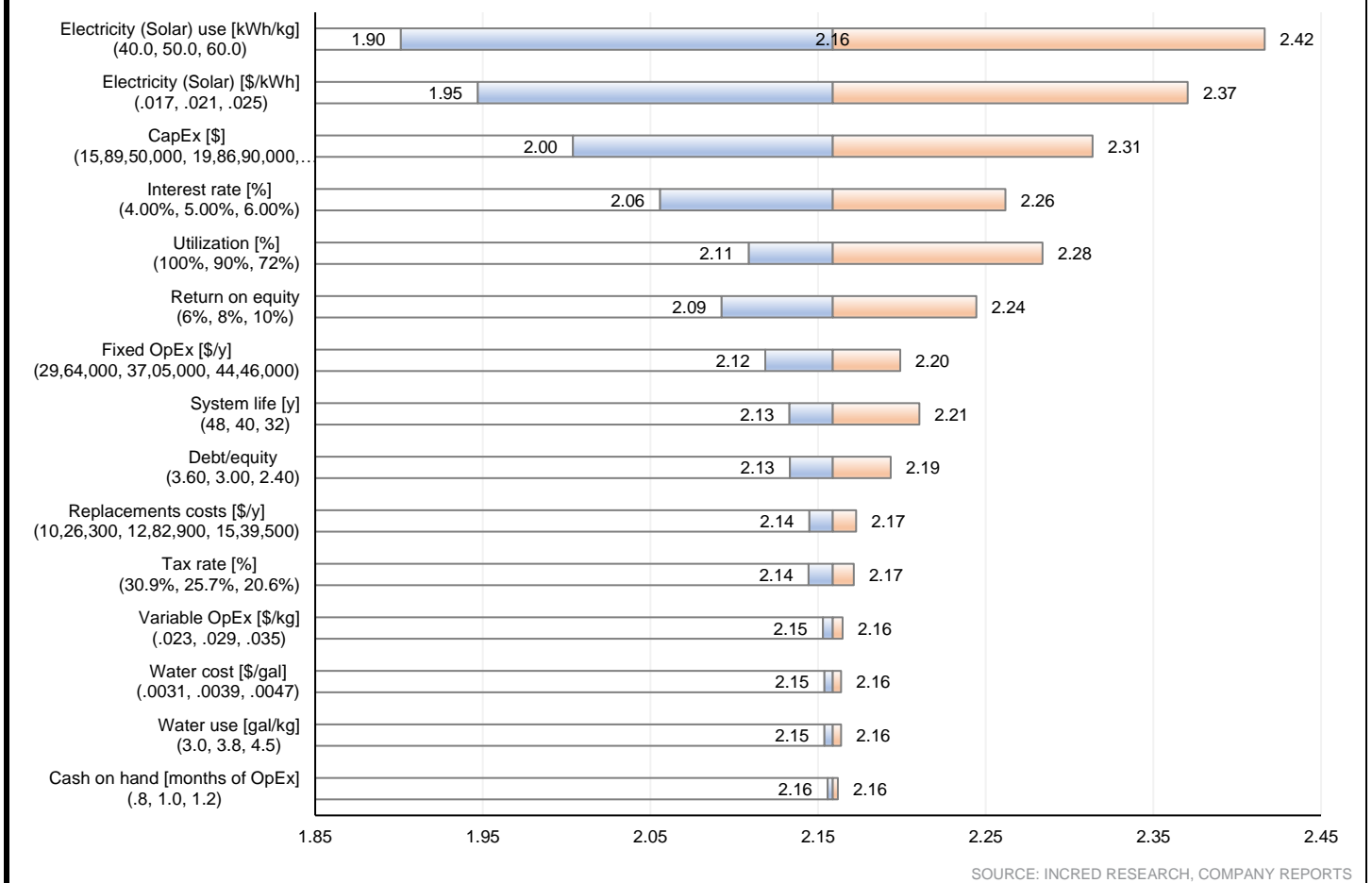
SOURCE: INCRED RESEARCH, COMPANY REPORTS

Figure 13: The levelized cost of H₂ per kg using the current cost of PEM electrolyser comes out to US\$2.16



SOURCE: COMPANY REPORTS, INCRED RESEARCH

Figure 14: The variability of cost of hydrogen with all input parameters is shown below (scenario of +/- 20%)



SOURCE: INCRED RESEARCH, COMPANY REPORTS

However, shipping green H₂ across the oceans is challenging ➤

1. Safety concerns: Hydrogen can embrittle materials, escape from containment, and has a wide flammability range.
2. Energy losses: Hydrogen has low volumetric energy density, which makes it difficult to store and transport.
3. Cost: The technology used to produce green hydrogen is still in its early stage and is costly.
4. Infrastructure: Specialized infrastructure is needed for hydrogen transportation.
5. Specialized storage: Hydrogen requires large storage volume or high-pressure tanks.
6. Conversion: Gaseous hydrogen should be converted into a more energy-dense liquid before being loaded onto a ship.

At current ammonia prices, H₂ green produced in the Middle East is fully viable ➤

Converting H₂ (hydrogen) directly to ammonia (NH₃) isn't a typical process. In fact, the more common scenario involves using hydrogen to produce ammonia from nitrogen (N₂). This is known as the Haber-Bosch process, a crucial industrial process for fertilizer production and a potential route for storing and transporting clean hydrogen.

1. The cost of ammonia production from natural gas is approximately = natural gas price in mmBtu* 33+ 200 US\$/t
2. Through hydrogen route = H₂ cost in US\$/kg*177+150 US\$/t = 177*2.17+150= US\$520/t

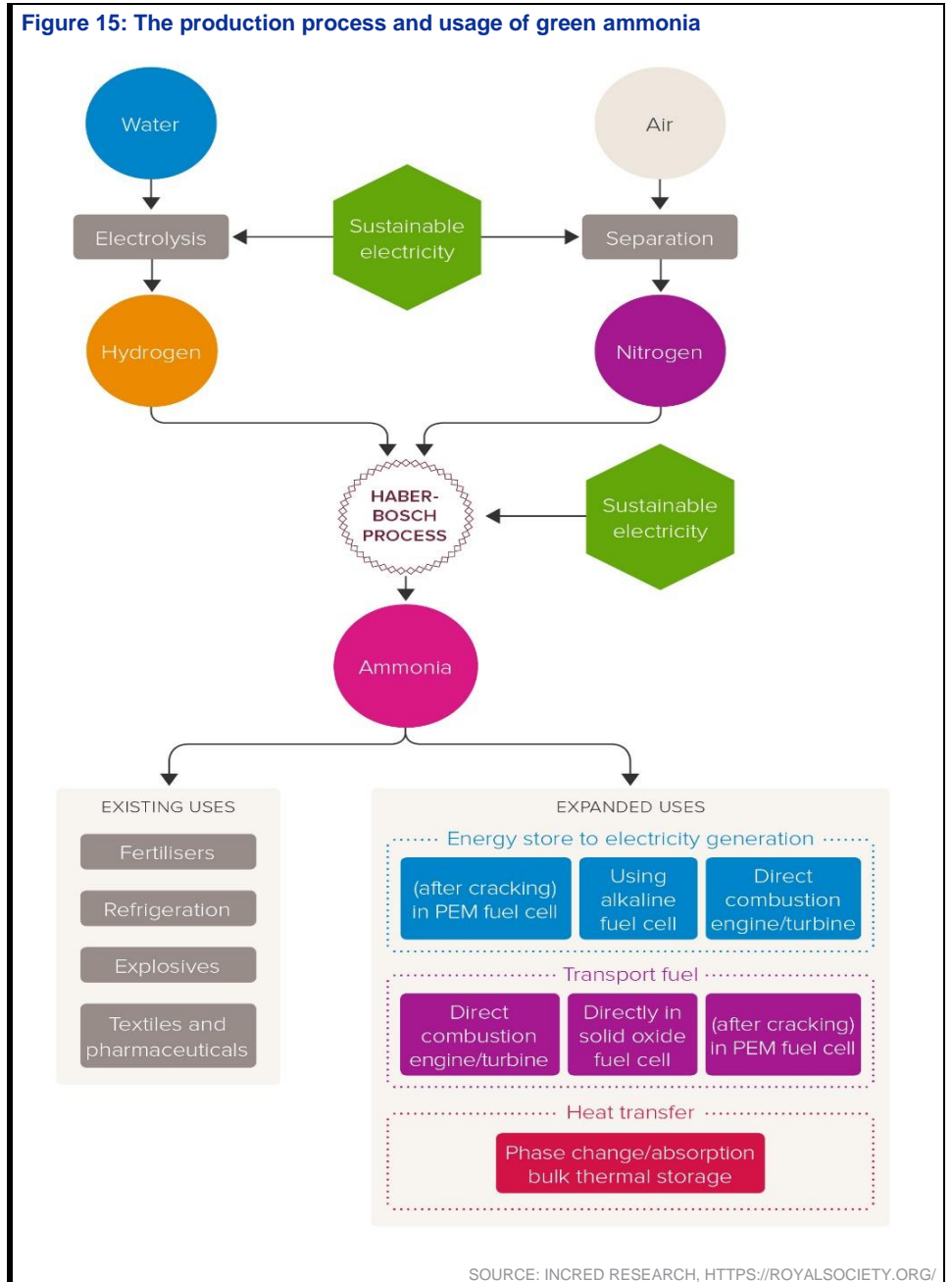
Green ammonia has multiple usage

What is green ammonia?

Ammonia is a pungent gas that is widely used to make agricultural fertilizers. Green ammonia production is where the process of making ammonia is 100% renewable and carbon-free.

One way of making green ammonia is by using hydrogen from water electrolysis and nitrogen separated from the air. These are then fed into the Haber process (also known as Haber-Bosch), all powered by sustainable electricity. In the Haber process, hydrogen and nitrogen are reacted together at high temperatures and pressures to produce ammonia, NH_3 .

Figure 15: The production process and usage of green ammonia



What's the future for green ammonia? ➤

The production of green ammonia could offer further options in the transition to net-zero carbon dioxide emissions. These include:

1. **Energy storage** – Ammonia is easily stored in bulk as a liquid at modest pressure (10-15 bar) or refrigerated to $-33^{\circ}C$. This makes it an ideal chemical store for renewable energy. There is an existing distribution network, in which

ammonia is stored in large refrigerated tanks and transported around the world by pipes, road tankers and ships.

2. **Zero-carbon fuel** – Ammonia can be burnt in an engine or used in a fuel cell to produce electricity. When used, ammonia's only by-products are water and nitrogen. The maritime industry is likely to be an early adopter, replacing the use of fuel oil in marine engines.
3. **Hydrogen carrier** – There are applications where hydrogen gas is used (e.g. in PEM fuel cells), but hydrogen is difficult and expensive to store in bulk (needing cryogenic tanks or high-pressure cylinders). Ammonia is easier and cheaper to store, and transport and it can be readily 'cracked' and purified to give hydrogen gas when required.

Worldwide there are multiple green ammonia projects and some of them are listed below ➤

Intercontinental Energy

Working on four of the world's largest green ammonia projects, including the 26GW Asian Renewable Energy Hub in Australia and the 25GW Green Energy Oman project.

Neom

A green hydrogen and ammonia complex in Saudi Arabia that is expected to produce 1.2mt of NH₃ per year by the end of 2026F.

Unigel

A chemical company in Brazil that aims to quadruple its output to 240,000t/year by 2025F.

Siemens Energy

In Nov 2022, Siemens Energy partnered with Fortescue Future Industries and GeoPura to develop an ammonia cracker prototype.

What is the play in India - India's green H₂ objectives are bold and the country has necessary resources

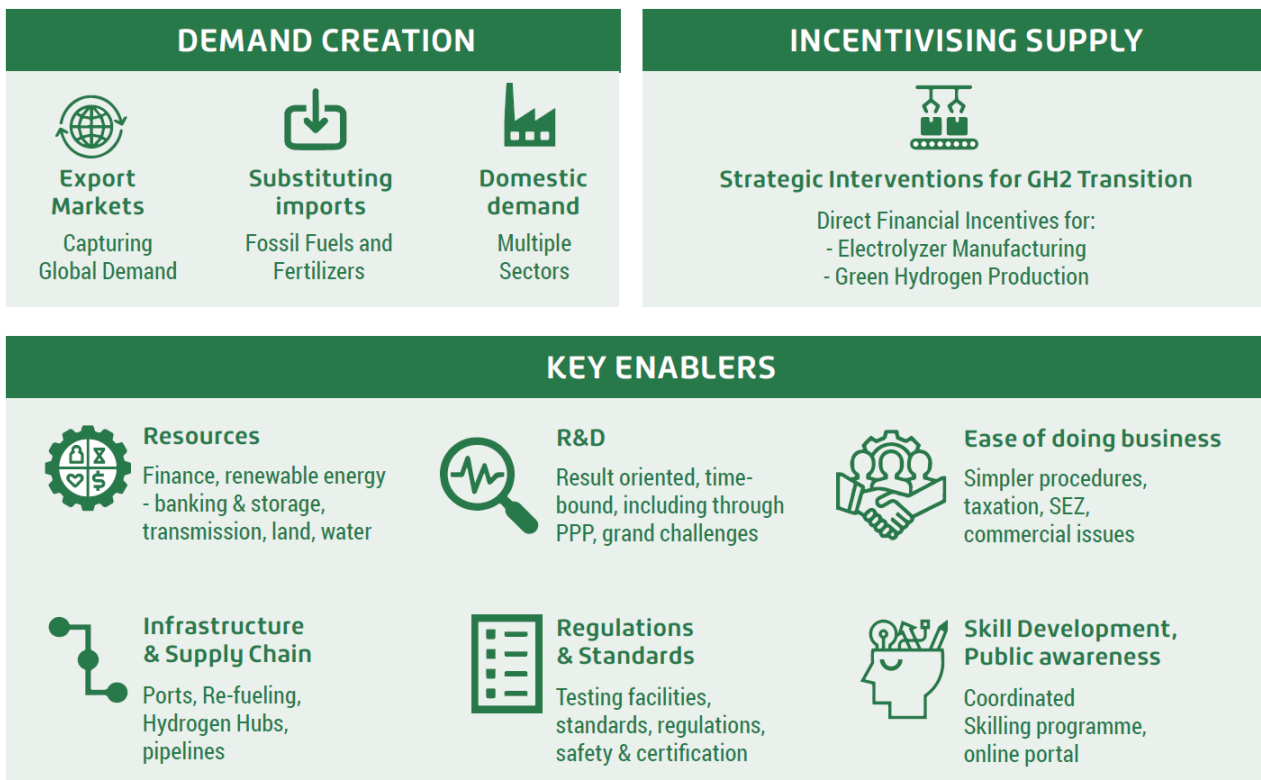
Indian green hydrogen mission - bold objectives ➤

The Government of India has declared its following objective: "To make India the Global Hub for production, usage and export of Green Hydrogen and its derivatives. This will contribute to India's aim to become Aatmanirbhar through clean energy and serve as an inspiration for the global Clean Energy Transition. The Mission will lead to significant decarbonization of the economy, reduce dependence on fossil fuel imports, and enable India to assume technology and market leadership in Green Hydrogen."

Figure 16: The mission components as given in the Government of India document is listed below

7. MISSION COMPONENTS

The achievement of Mission objectives requires a comprehensive strategy that coordinates efforts across multiple sectors. The Mission strategy accordingly comprises interventions for: (i) demand creation by making Green Hydrogen produced in India competitive for exports and through domestic consumption. (ii) addressing supply side constraints through an incentive framework, and (iii) building an enabling ecosystem to support scaling and development.

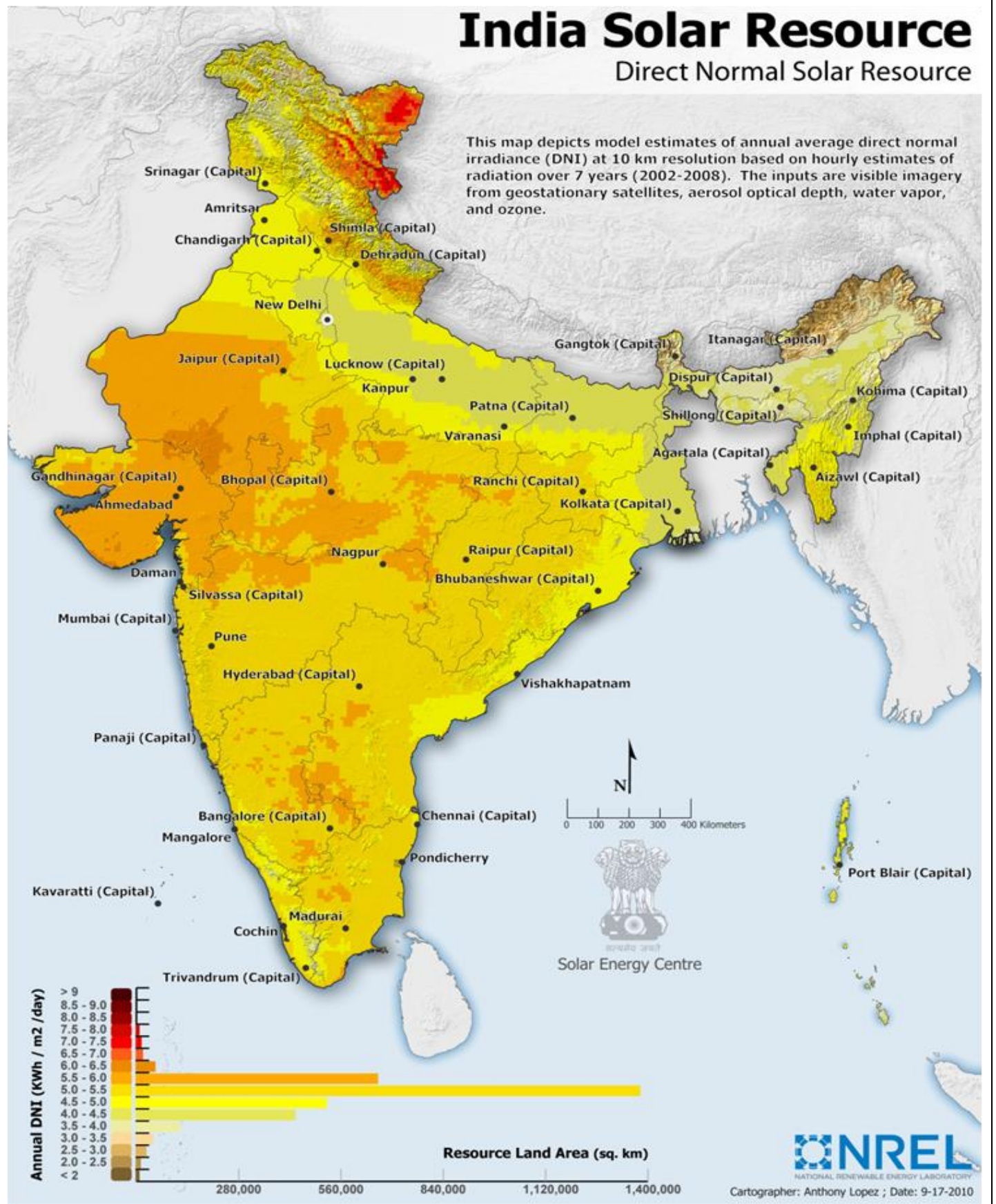


SOURCE: INCRED RESEARCH, [HTTPS://ROYALSOCIETY.ORG/](https://royalsociety.org/)

Can India become a hub for green hydrogen? Yes, it can as there are ample resources available for the same ➤

Solar irradiation in some parts of India is better than even the Middle East region. However, because of high interest costs and the desired return on equity investment, green H₂ cost is higher than that in the Middle East. To bring the cost at par with the Middle East, Indian government needs to provide some capital incentives.

Figure 17: India's solar resource, in terms of irradiation, in Rajasthan is worse than the Middle East but is still good at 5.5-6kWhr/m²/day



SOURCE: INCRED RESEARCH, [HTTPS://ROYALSOCIETY.ORG/](https://royalsociety.org/)

Figure 18: Assuming a solar project is set up in Rajasthan and with an 80% depreciation in the first year, one can get equity IRR of 9% on the solar project at a power price of US cents 2.25/unit

| | | | | | | | | | | | | |
|---------------------------|-------------------------------|-------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| Size of plant | 27,19,251.34 Sq. meter | | | | | | | | | | | |
| Cost of project | \$197.54 | million | | | | | | | | | | |
| Life of plant | 25 | Years | | | | | | | | | | |
| Depreciation | 80% | in 1st year | | | | | | | | | | |
| MAT rate | 25.00% | | | | | | | | | | | |
| PPA rate | \$0.023 | US\$/ kWhr | | | | | | | | | | |
| O&M rate | \$0.01 | US\$/ kWhr | | | | | | | | | | |
| Degradation | -0.50% | Per annum | | | | | | | | | | |
| Capex after five years | 1.00% | of original capex | | | | | | | | | | |
| Debt cost | 8% | | | | | | | | | | | |
| Debt | 70% | | | | | | | | | | | |
| Equity | 30% | | | | | | | | | | | |
| Debt repayment | 10 | years | | | | | | | | | | |
| Construction period | 2 | years | | | | | | | | | | |
| PLF | | | | | | | | | | | | |
| P&L | | | | | | | | | | | | |
| Year | 0 | 1 | 2 | 3 | 4 | 10 | 11 | 12 | 22 | 23 | 24 | 25 |
| Units generated (m units) | | 928.01 | 923.37 | 918.76 | 914.16 | 887.08 | 882.64 | 878.23 | 835.29 | 831.12 | 826.96 | 822.83 |
| Revenue (US\$m) | | \$20.88 | \$20.78 | \$20.67 | \$20.57 | \$19.96 | \$19.86 | \$19.76 | \$18.79 | \$18.70 | \$18.61 | \$18.51 |
| O&M (US\$m) | | \$8.12 | \$8.08 | \$8.04 | \$8.00 | \$7.76 | \$7.72 | \$7.68 | \$7.31 | \$7.27 | \$7.24 | \$7.20 |
| EBITDA (US\$m) | | \$12.76 | \$12.70 | \$12.63 | \$12.57 | \$12.20 | \$12.14 | \$12.08 | \$11.49 | \$11.43 | \$11.37 | \$11.31 |
| Depreciation (US\$m) | | \$158.03 | \$3.95 | \$3.95 | \$3.95 | \$3.95 | \$3.95 | \$0.00 | \$0.00 | \$0.00 | \$0.00 | \$0.00 |
| Interest cost (US\$m) | | \$11.06 | \$10.51 | \$9.40 | \$8.30 | \$1.66 | \$0.55 | \$0.00 | \$0.00 | \$0.00 | \$0.00 | \$0.00 |
| PBT (US\$m) | | -\$156.33 | -\$1.76 | -\$0.72 | \$0.32 | \$6.59 | \$7.63 | \$12.08 | \$11.49 | \$11.43 | \$11.37 | \$11.31 |
| Tax (US\$m) | | \$0.00 | -\$0.44 | -\$0.18 | \$0.08 | \$1.65 | \$1.91 | \$3.02 | \$2.87 | \$2.86 | \$2.84 | \$2.83 |
| PAT (US\$m) | | -\$156.33 | -\$1.32 | -\$0.54 | \$0.24 | \$4.94 | \$5.72 | \$9.06 | \$8.61 | \$8.57 | \$8.53 | \$8.49 |
| Capex (US\$m) | \$197.54 | - | - | - | - | \$4.94 | \$4.94 | \$4.94 | \$4.94 | \$4.94 | \$4.94 | \$4.94 |
| Equity part of capex | \$59.26 | - | - | - | - | \$4.94 | \$4.94 | \$4.94 | \$4.94 | \$4.94 | \$4.94 | \$4.94 |
| Debt repayment (US\$m) | \$0.00 | \$0.00 | \$13.83 | \$13.83 | \$13.83 | \$13.83 | \$13.83 | \$0.00 | \$0.00 | \$0.00 | \$0.00 | \$0.00 |
| Cash flow to equity | -\$59.26 | \$1.70 | \$2.63 | \$3.41 | \$4.19 | \$8.89 | \$9.68 | \$9.06 | \$8.61 | \$8.57 | \$8.53 | \$8.49 |
| NPV(US\$m) | \$0.00 | | | -0.59 | \$4.19 | \$8.89 | \$9.68 | \$9.06 | \$8.61 | \$8.57 | \$8.53 | \$8.49 |
| Debt (US\$m) | \$0.00 | | | | | | | | | | | |
| Equity part (US\$m) | | | | | | | | | | | | |
| Overall EV (US\$m) | | | | | | | | | | | | |
| Equity IRR | 9% | | | | | | | | | | | |

SOURCE: INCRED RESEARCH, COMPANY REPORTS

Using PEM electrolyser and government incentives, it looks possible to operate a green H₂ plant at US\$2/kg (but the size has to be much larger) ➤

The production-linked incentive or PLI scheme provides a budgetary outlay of **Rs130bn for green hydrogen production and Rs44.4bn for electrolyser manufacturing**. While the green hydrogen production PLI would prioritize those applicants that quote the least amount of incentive under the scheme, the electrolyser PLI would grant fixed incentives while emphasizing on energy efficiency parameters and local value addition level achieved by the applicants.

National Green Hydrogen Mission: The SIGHT (Strategic Interventions for Green Hydrogen Transition) scheme guidelines under the Mission have been notified for electrolyser manufacturing and Mode-I for green hydrogen production.

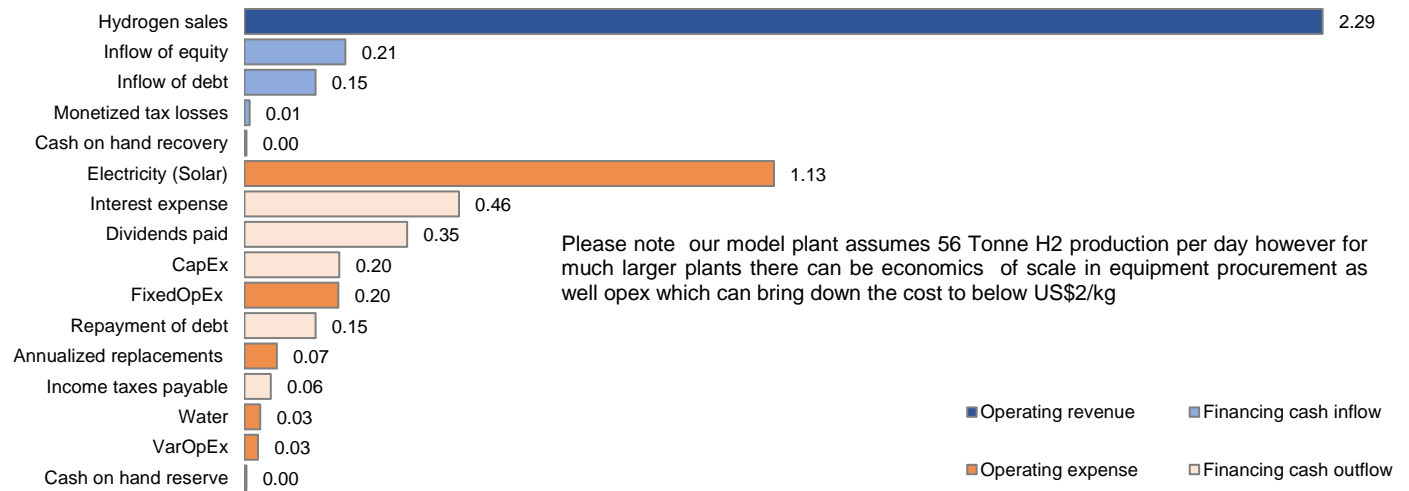
The SIGHT programme for electrolyser manufacturing has an allocation of Rs44.4bn by 2029-30.

The incentives start from **Rs4,440 per kW in the first year and end at Rs1,480 per kW in the fifth year**.

The SIGHT programme for green hydrogen production (Mode-I) provides incentives for green hydrogen production, which are capped at **Rs50/kg, Rs 40/kg and Rs 30/kg** for the first, second and third year, respectively.

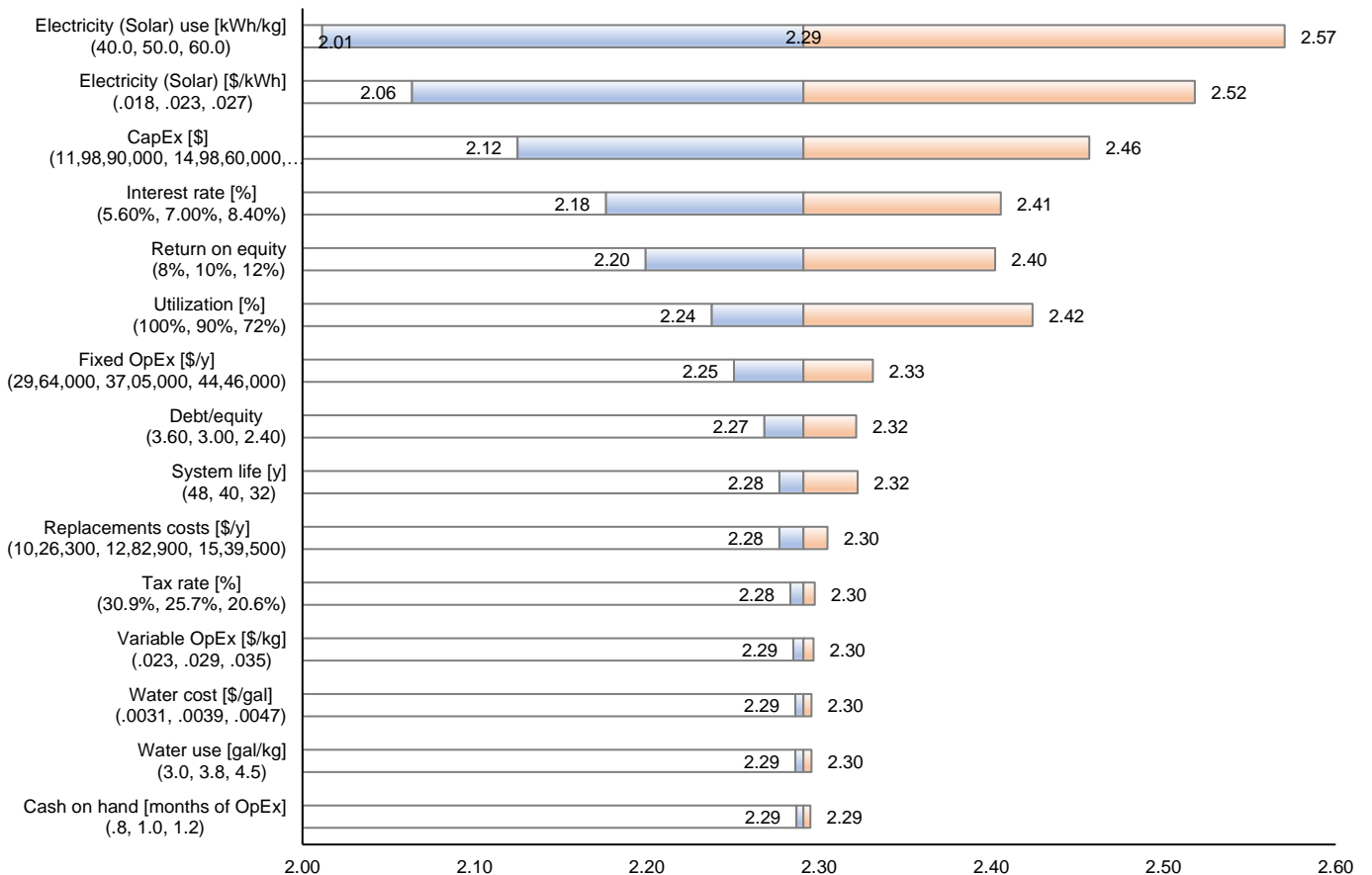
Taking both the incentives into account and if a plant can operate at 90% capacity utilization, we arrive at a H₂ production cost of US\$2.1/kg. A cost below US\$2/kg will require significant cost reduction in basic electrolyser economics or power consumption requirement per kg of H₂.

Figure 19: The levelized cost of hydrogen using the incentives available in electrolyser manufacturing as well as on hydrogen production comes out to US\$2.29/kg



SOURCE: INCRED RESEARCH, COMPANY REPORTS

Figure 20: There can be savings on the on the plant size and cost of power because in a higher plant size, the operational leverage can bring down the cost to below US\$2/ kg, but US\$1.5/kg still looks very difficult



SOURCE: INCRED RESEARCH, COMPANY REPORTS

The companies that are relevant from a green H₂ and electrolyser perspective

Multiple companies are trying their hands in green hydrogen and electrolyser manufacturing. With the government's incentive plan and with the economies of scale, it is possible to make hydrogen at even below US\$2/kg in India. The incentive structure makes India competitive in the global H₂ space. We can even think of converting H₂ into ammonia and exporting it. We have the following companies in this space:

1. Adani Enterprises (UNRATED)
2. Reliance Industries (ADD)
3. Thermax (ADD)
4. John Cockerill India (UNRATED)

John Cockerill India (UNRATED) ▶

John Cockerill India is a leader in alkaline electrolysers. While alkaline electrolysers consume more power, they have a lower capital cost (we have pointed this out in Fig. 8). The way India is focusing on green hydrogen projects, it's natural that the company can garner a significant market share in India. The company has a long history of operations in India and hence, understands Indian customers well. However, to be really cost competitive, the company may have to set up an electrolyser plant in the country.

Thermax (ADD) ▶

Thermax is exploring various alternative strategies for hydrogen, which includes:

1. Manufacturing capacity for electrolyser.
2. Biomass to hydrogen.
3. EPC for hydrogen plants.
4. Supply of hydrogen to industrial users.

Memorandum of Understanding with Fortescue Future Industries

Recently, Thermax has signed a Memorandum of Understanding or MoU with Fortescue Future Industries (FFI) to explore green hydrogen projects, including the setting up of new manufacturing facilities in India. FFI is on a mission to replace fossil fuels by producing green electrons from renewable energy and then convert these green electrons into green hydrogen. With its National Green Hydrogen Mission, the Indian government is committed to developing the green hydrogen industry to help decarbonization.

We believe Thermax's foray into the green hydrogen market will offer more opportunities in the coming years, with its strong execution and technological capabilities in green energy. The joint venture (JV) with FFI is looking to explore green hydrogen projects for commercial and industrial customers, including new manufacturing facilities for electrolysers and sub-systems in India. It is looking to set up electrolyser capacity of 2GW per annum under Phase-I to leverage the productivity-linked incentive or PLI scheme under the National Green Hydrogen Mission. Under the first phase, it is constructing electrolysers with a capacity of 2GW per annum. This project is a JV with an American hydrogen fuel cell developer, Plug Power Inc. FFI, an Australia-based global green energy company, committed to producing green hydrogen, containing zero carbon, from 100% renewable sources. Green hydrogen is a zero-carbon fuel, that when used produces primarily water.

Adani Enterprises (UNRATED) ▶

1. Adani Enterprises is building three giga factories to develop green hydrogen. The company's subsidiary, Adani New Industries (ANIL), has spent US\$2.5bn on a green hydrogen project. The first phase of the project is expected to be completed by 2027F, with an annual capacity of 1mt.
2. Adani Enterprises plans to build 10GW solar panels, 10GW wind turbines, and 5GW hydrogen electrolyzers. The company has also started producing India's largest wind turbine, which is of 5.3MW.
3. In Jun 2023, Adani Enterprises and France's Total Energies SE announced a plan to invest US\$5bn to produce green hydrogen and related products in India.
4. The Adani group believes that India has the potential to become one of the world's largest green hydrogen producers. India hopes to become a globally competitive producer and consumer of green hydrogen by 2030F.

Reliance Industries (ADD) ▶

Reliance Industries is investing Rs600bn (approx. US\$7.2bn*) to construct world-scale, state-of-the-art facilities to manufacture and integrate critical components of the new energy ecosystem:

1. Fully integrated solar photovoltaic manufacturing complex.
2. Advanced energy storage systems for integrated cells, battery packs, and control manufacturing.
3. Electrolyser manufacturing facility.
4. Power electronics and semiconductor development.
5. Basic raw material and auxiliary materials manufacturing.
6. Research and development facilities for all new energy technologies.

The company will also invest in glass and polyolefin encapsulant (POE) film manufacturing, both of which have natural synergies with its chemical and materials business.

Reliance Industries is investing Rs150bn (approx. US\$1.8bn*) in value-chain, partnerships, and future technologies, including upstream and downstream industries, to create a fully integrated, end-to-end renewable energy ecosystem.

Further, it is developing an ecosystem for assisting small and medium enterprises (SMEs) and entrepreneurs to embrace new technologies and innovations, leading to captive use of renewable energy and green hydrogen.

Reliance Industries is also planning to invest Rs5.95tr (approx. US\$72 bn*) in Gujarat for green energy and other projects. It will also set up a 10GW renewable energy capacity in Uttar Pradesh - the largest in the state.

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